

## OK Autrod 12.32

Copper-coated, unalloyed wire for Submerged Arc and Electroslag Welding. Increased Si content and thus especially suitable for neutral fluxes (e.g.: OK Flux 10.62) or in order to increase the fluidity of the molten pool. With OK Flux 10.62 excellent toughness values; CTOD tested. For structural steels, ship building steels, pressure vessel steels, fine grained steels, off-shore constructions, etc.

<b>Zařazení svařovacího drátu dle normy</b>	SFA/AWS A5.17 : EH12K EN ISO 14171-A : S3Si
<b>Schválení</b>	CE EN 13479 DB 52.039.12 VdTUV 12103 NAKS/HAKC 2.0 3.0 4.0 5.0 mm

Schválení jsou platná podle místa výroby. Prosím kontaktujte ESAB pro další informace.

### Typical Wire Composition %

<b>C</b>	<b>Mn</b>	<b>Si</b>
0.13	1.77	0.30