

OK Autrod 2209

A continuous solid corrosion resisting Duplex wire for welding of austenitic-ferritic stainless alloys of 22% Cr, 5% Ni, 3% Mo types.

OK Autrod 2209 has a high general corrosion resistance. In media containing chloride and hydrogen sulphide the alloy has a high resistance to intergranular, pitting and especially to stress corrosion. The alloy is used in a variety of applications across all industrial segments. OK Autrod 2209 can be used in combination with OK Flux 10.93.

Zařazení svařovacího drátu dle normy	SFA/AWS A5.9 : ER2209 EN ISO 14343-A : S 22 9 3 N L
Schválení	CE EN 13479 VdTUV 12101 NAKS/HAKC 3.2-4.0mm

Schválení jsou platná podle místa výroby. Prosím kontaktujte ESAB pro další informace.

Typ legování	Austenitic-ferritic (22.5 % Cr - 8 % Ni - 3 % Mo - Low C)
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	N	PRE	FN WRC-92
0.01	1.5	0.5	8.5	22.7	3.2	0.17	35	55